

An Eskimo's home is built of ice and yet it keeps him warm. Similarly, water although known to promote corrosion in metals, especially iron and steel, can be an excellent solvent base for some of the environmentally safe chemicals such as prophylactic agents to control corrosion for short periods. The protection period is however sufficiently long to ensure in-plant and in-process protection. These products are ideal for protection from few hours to few days. Repetition of application however can extend the period of protection as desired.

This simple method of surface protection obviates the need for costly rust preventive oils and installation of conventional multi-tank system to clean the surface of oil, rust etc. on components by following cumbersome process. It completely eliminates the pollution caused by the cleaning system.

As there is no loss of liquid due to evaporation, usage of Suprabha VCI Water based eco-friendly liquid for rust prevention will be economical.





Special Features

- ► 100% eco-friendly and environmentally safe.
- Neutralisation action removes acidic traces present in the surroundings and avoids any further attack on the metals.
- ► Protection against rust during manufacturing process.
- Eliminates the ill-effect of the reminiscence of coolant and fingerprints.
- Soluble in coolant hence eliminates the need for removing protective coating.
- ► Non-toxic, non-hazardous, non-inflammable formulation and mild fragrance makes it ideal for in-plant use.
- ► No need for wrapping and oiling during storage.

- Protected areas of the component do not require cleaning / degreasing thereby saves time and effort.
- Components when additionally wrapped in Suprabha Rustopaper can offer long periods of dry protection.



Code	Description	Applications	Special Features	Protection Period*
VCI 301	VCI liquid applied by brush, dip or spray	Short term rust prevention for ferrous items		25-30 days
VCI 302	VCI liquid applied by brush, dip or spray	Short term rust prevention for ferrous items	 Neutralisation of acid traces Leaves a powdery coating when dry 	25-30 days
VCI 302K VCI 302M VCI 302V	Non-film forming VCI liquid applied by brush, dip or spray	Rust prevention for ferrous items	 Neutralisation of acid traces No film / surface 	25-30 days
VCI 304	Film forming VCI liquid	Rust prevention for ferrous items	 No film Components can be directly welded / painted / taken for assembly Biodegradable 	3-4 months
VCI 305	Non-film forming VCI liquid	Rust prevention for ferrous items	 No film Components can be directly welded / painted / taken for assembly. Biodegradable 	3-4 months
VCI 312-S	Water based VCI liquid	Protection for silver & silver plated components		
VCI 321	VCI Nitrite - free additive to quenching medium	Corrosion inhibition additive for spot welding or quenching process Use - 1:40 ratio	Completely biodegradable	7-10 days
VCI 325	Corrosion Inhibitor to aqueous solution	Good emulsion stabiliser		10-15 days
VCI 331	VCI additive for soluble oil coolants	Rust inhibition during machining operations	Use - 1:40/1:25 ratio in coolant bath	7-10 days
VCI 332	VCI Nitrite, Phosphate free additive for soluble oil coolants	Rust inhibition during machining operations	Use - 1:40/1:25 ratio in coolant bath	7-10 days
VCI 340	VCI liquid applied by brush, dip or spray	Protection to bimetal & multimetal combination	Most suitable for Copper & Brass	Short term
VCI 355	Polythene emulsion/ film forming VCI liquid	Protection of ferrous items	Ready to use	8-10 months
BAC 333	Bactrol - To prevent corrosion due to bacteria	For controlling bacteria growth in coolant/aqueous baths	To be used at 0.01% of bath	Extends the life of coolant by at least 1.5 times



All statement, technical information and recommendation contained herein are based on tests we believe to be reliable, but the accuracy and completeness thereof is not guaranteed. Seller warrants product to be free from defects when shipped to user. Seller's only obligation shall be to replace within sixty days after the date of purchase, such quantity of product found defective. Neither seller nor manufacturer shall be liable for any injury, loss or damage, direct or consequential, arising out of the use of or the inability to use the products. Before using user shall determine the suitability of the product for his intended use, and user assumes all risk and liability whatsover in connection therewith. No statement or recommendation on contained herein shall have any force or effect unless in an agreement signed by officers of seller and manufacturer. The warranty offered in connection with the product is exclusive and in lieu of all other warranties, express, implied or statutory, including without limitation any implied warranty of merchantability or of fitness for a particular purpose.



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